

Exhibit E

Material Safety Data Sheet

Version 3.0
Revision Date 07/20/2007
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1. PRODUCT AND COMPANY IDENTIFICATION

Product name : **Triethanolamine**

Product Number : T1377
Brand : Sigma-Aldrich

Company : Sigma-Aldrich
3050 Spruce Street
SAINT LOUIS MO 63103
USA

Telephone : +1 800-325-5832
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2. COMPOSITION/INFORMATION ON INGREDIENTS

Synonyms : 2,2',2''-Nitrilotriethanol
Tris(2-hydroxyethyl)amine

Formula : C₆H₁₅NO₃
Molecular Weight : 149.19 g/mol

| CAS-No. | EC-No. | Index-No. | Concentration [%] |
|-----------------------------------|-----------|-----------|-------------------|
| 2,2',2''-Nitrilotriethanol | | | |
| 102-71-6 | 203-049-8 | - | - |

3. HAZARDS IDENTIFICATION**Emergency Overview****OSHA Hazards**

Delayed target organ effects

Irritant

Target Organs

Liver, Kidney

HMIS Classification

Health Hazard: 2

Chronic Health Hazard: *

Flammability: 1

Physical hazards: 0

NFPA Rating

Health Hazard: 2

Fire: 1

Reactivity Hazard: 0

Potential Health Effects

| | |
|-------------------|--|
| Inhalation | May be harmful if inhaled. Causes respiratory tract irritation. |
| Skin | May be harmful if absorbed through skin. Causes skin irritation. |
| Eyes | Causes eye irritation. |
| Ingestion | May be harmful if swallowed. |

4. FIRST AID MEASURES

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled

If breathed in, move person into fresh air. If not breathing give artificial respiration. Consult a physician.

In case of skin contact

Wash off with soap and plenty of water. Consult a physician.

In case of eye contact

Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

If swallowed

Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

5. FIRE-FIGHTING MEASURES

Flammable properties

Flash point 179 °C (354 °F) - closed cup

Ignition temperature 316 °C (601 °F)

Suitable extinguishing media

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Special protective equipment for fire-fighters

Wear self contained breathing apparatus for fire fighting if necessary.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions

Use personal protective equipment. Avoid breathing vapors, mist or gas. Ensure adequate ventilation.

Environmental precautions

Do not let product enter drains.

Methods for cleaning up

Soak up with inert absorbent material and dispose of as hazardous waste. Keep in suitable, closed containers for disposal.

7. HANDLING AND STORAGE

Handling

Avoid contact with skin and eyes. Avoid inhalation of vapour or mist.
Normal measures for preventive fire protection.

Storage

Keep container tightly closed in a dry and well-ventilated place.

hygroscopic

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Components with workplace control parameters

| Components | CAS-No. | Value | Control parameters | Update | Basis |
|------------|----------|-------|--------------------|------------|-------------------------|
| 2,2',2"- | 102-71-6 | TWA | 5 mg/m3 | 1994-09-01 | US. American Conference |

Nitrioltriethanol

of Governmental and Industrial Hygienists Threshold Limit Values for Chemical Substances in the Work Environment; Annual Reports for the Year 2004; Committees on Threshold Limit Values (TLVs) and Biological Exposure Indices (BEIs)

Personal protective equipment

Respiratory protection

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Hand protection

Handle with gloves.

Eye protection

Safety glasses

Skin and body protection

Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Form viscous
Colour colourless

Safety data

pH 10.5 - 11.5 at 149 g/l at 25 °C (77 °F)
Melting point 17.9 - 21.0 °C (64.2 - 69.8 °F)
Boiling point 190 - 193 °C (374 - 379 °F) at 7 hPa (5 mmHg)
Flash point 179 °C (354 °F) - closed cup
Ignition temperature 316 °C (601 °F)
Lower explosion limit 1.3 %(V)
Upper explosion limit 8.5 %(V)
Density 1.124 g/cm³
Water solubility 149 g/l at 20 °C (68 °F) - completely soluble
Vapour density 5.15
- (Air = 1.0)

10. STABILITY AND REACTIVITY

Storage stability

Stable under recommended storage conditions.

Conditions to avoid

Air Exposure to moisture. Light.

Materials to avoid

Acids, Oxidizing agents

Hazardous decomposition products

Hazardous decomposition products formed under fire conditions.

Carbon oxides, nitrogen oxides (NOx)

11. TOXICOLOGICAL INFORMATION

Acute toxicity

LD50 Oral - mouse - 5,846 mg/kg

Remarks: Behavioral:Convulsions or effect on seizure threshold. Diarrhoea Kidney, Ureter, Bladder:Other changes.

LD50 Dermal - rabbit - > 22.5 g/kg

Irritation and corrosion

Skin - rabbit - No skin irritation

Eyes - rabbit - Eye irritation

Sensitisation

no data available

Chronic exposure

no data available

Signs and Symptoms of Exposure

Kidney injury may occur., Dermatitis

Potential Health Effects

| | |
|----------------------|--|
| Inhalation | May be harmful if inhaled. Causes respiratory tract irritation. |
| Skin | May be harmful if absorbed through skin. Causes skin irritation. |
| Eyes | Causes eye irritation. |
| Ingestion | May be harmful if swallowed. |
| Target Organs | Liver, Kidney, |

12. ECOLOGICAL INFORMATION

Elimination information (persistence and degradability)

Biodegradability

Ecotoxicity effects

Toxicity to fish LC50 - Lepomis macrochirus (Bluegill) - 450 - 1,000 mg/l - 96 h

Toxicity to daphnia and other aquatic invertebrates. EC50 - Daphnia - 609.98 mg/l - 48 h

Further information on ecology

no data available

13. DISPOSAL CONSIDERATIONS

Product

Observe all federal, state, and local environmental regulations. Contact a licensed professional waste disposal service to dispose of this material. Dissolve or mix the material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber.

Contaminated packaging

Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)

Not dangerous goods

IMDG

Not dangerous goods

IATA

Not dangerous goods

15. REGULATORY INFORMATION

OSHA Hazards

Delayed target organ effects, Irritant

TSCA Status

On TSCA Inventory

DSL Status

All components of this product are on the Canadian DSL list.

SARA 302 Components

SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components

SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards

Acute Health Hazard, Chronic Health Hazard

Massachusetts Right To Know Components

| | CAS-No. | Revision Date |
|---------------------------|----------|---------------|
| 2,2',2"-Nitrilotriethanol | 102-71-6 | 1991-07-01 |

Pennsylvania Right To Know Components

| | CAS-No. | Revision Date |
|---------------------------|----------|---------------|
| 2,2',2"-Nitrilotriethanol | 102-71-6 | 1991-07-01 |

New Jersey Right To Know Components

| | CAS-No. | Revision Date |
|---------------------------|----------|---------------|
| 2,2',2"-Nitrilotriethanol | 102-71-6 | 1991-07-01 |

California Prop. 65 Components

This product does not contain any chemicals known to State of California to cause cancer, birth, or any other reproductive defects.

16. OTHER INFORMATION

Further information

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information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Co., shall not be held liable for any damage resulting from handling or from contact with the above product. See reverse side of invoice or packing slip for additional terms and conditions of sale.